

Material - SAE AMS 5346

Standard Specification for Steel, Corrosion Resistant, Investment Casting

Group - Ferrous Stainless Steel Alloys

Sub Group - SAE AMS 5346 Steel, Corrosion Resistant, Investment Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	0.500 - 1.000	Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	0.600 max.		
Phosphorus	Р%	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	14.000 - 15.500		
Nickel	Ni %	4.200 - 5.000		
Copper	Cu %	2.500 - 3.200		
Nitrogen	N %	0.050 max.	Mechanical Properties	
Tantalum	Та %	0.050 max.	Tensile Strength in Mpa	896 min.
Iron	Fe %	Balance	Yield Strength in Mpa	827 min.
-	-	-	Elongation in %	6 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	33-40
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
J92110	UNS	USA	Casting	
UNS J92130	UNS	USA	Casting	
SA-747 CB7Cu-2	ASME	USA	Casting	
5356	AMS	USA	Casting	
5400	AMS	USA	Casting	
5357	AMS	USA	Casting	
A747 CB7CU-2	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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